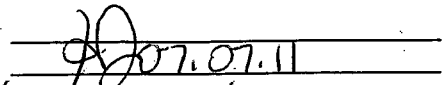


Date: Wednesday, 7/11/2007 2:46:23 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SUPPORT (412 AFT)
Job Number	: 33471		
Estimate Number	: 11060		
P.O. Number		Part Number	: D28961
This Issue	: 7/11/2007 S.O. No. :	Drawing Number	: D2896 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 30200	Material	
Written By		Due Date	: 8/17/2007 Qty: 12 Um: Each
Checked & Approved By	 07.07.11		
Comment	Est: B 02.11.26 Reformat; Added P/O; Added mask hole KJ Est Rev: C As per Rev B 07-04-16 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 4152

C 207/07/12 (12)

Description: D6104-011

Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104

Material release note required.

Blank size makes (2) D2896-1

2.0

D6104011

17-4 SS Roundbar 6.50"OD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)
Support

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

EP 07/07/26 (12)

4.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE


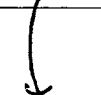


Comment: MORI SEIKI CNC LATHE LARGE

Turn blank for Haas as per Folio FA167

28 07/07/30

28

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08.02.11	10	DO NOT POWDER COAT OUTSIDE SURFACE OF SUPPORT. PRIME BORE PER STEP 12 ONLY				 08.02.11 PS1042	 08.02.12	

Part No: D2896-1 PAR #: N/A Fault Category: Prod/Machined Parts NCR: Yes No DQA: 1 Date: 08.02.14
 QA: N/C Closed: 1 Date: 08.02.14

NCR: 33471		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/02	4.0	The interior bore of 3.486 ^{+0.005} _{-0.000} was oversize about .002", so the code was 3.487. The reason was the first pass I was at 3.4845 but the jig was too tight so I pass another time and it was oversize after support #1 and #2	UP 07.08.03 per PS1042	INSIDE IS SURFACED, VERIFY FINAL OD AFTER SURFACING.	8.8 07/08/02	08.02.12	07.08.03 per PS1042	08.02.12
08.02.01	6.0	0.398" DIM IS +0.015". IE. HOLE FOR ROCKER BEAM IS 0.015" TOO HIGH FROM NOMINAL	UP 08.02.01 per PS1042	PART ACCEPTABLE. STILL FIT IN ROCKER BEAM, ONLY 0.005" ABOVE MAX TOL.		08.02.12	08.02.01 per PS1042	08.02.12

NOTE: Date & initial all entries

Date: Wednesday, 7/11/2007 2:46:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT (412 AFT)

Job Number: 33471

Part Number: D28961

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

2IF 08/01/30

6.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: BAND SAW

Machine as per Folio FA167

Tumble & Deburr

SA 1 9mL / SA 08/02/05

7.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

SA 1 9mL / SA 08/02/05

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SA 1 9mL / SA 08/02/11

9.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Mask Ø0.625" and face and bore as per Detail D and note 4 hole prior to paint

SEE W/D CHG

N/A

UP 08.02.13

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

SEE W/D CHG

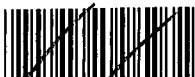
N/A

UP 08.02.13

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

SEE W/D CHG

N/A

UP 08.02.13

12.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

Prime Bore as per QSI 005 4.2.

RT 08 02 11

24 PCS

13.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

08 02 12

(12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D 2896-1 PAR #: NA Fault Category: Prod / Machine / Pk NCR: (Yes) No DQA: D Date: 08/02/14
 QA: N/C Closed: 14 Date: 08 02 14

NCR: 33471		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-02-07	60	1 part is 0.001" over the 0.005" tolerance on the hole in the rocker beam.	<i>[Signature]</i> 2/2/07	after latest P-t assembly the rocker beam P-t perfectly.	<i>[Signature]</i> 08-02-09	<i>[Signature]</i> 08-02-09	<i>[Signature]</i> 08-02-09	<i>[Signature]</i> 08-02-09

NOTE: Date & initial all entries

Date: Wednesday, 7/11/2007 2:46:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT (412 AFT)

Job Number: 33471

Part Number: D28961

Job Number:



Seq. #:

Machine Or Operation:

Description:

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: outside

Part Both

RT 08-02-12

(12 sets)

15.0

QC24

FINAL INSPECTION/W/O RELEASE



08.02.13

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mini 2008/2/12

(12) + 12

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 33471
Description: Support	Part Number: D2896-1
Inspection Dwg: D2896 Rev. B	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev B/DSK080 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	3.480	3.485		3.487	3.485	3.488	3.485		
B	3.990	4.010		4.002	3.991	3.991	4.000		
C	3.825	3.845		3.837	3.831	3.833	3.833		
D	0.718	0.738		.728	.723	.726	.726		
E	0.090	0.110		.102	.106	.103	.103		
F	3.705	3.725		3.716	3.717	3.718	3.716		
G	1.360	1.380		1.375	1.370	1.370	1.370		
H	1.250	1.260		1.260	1.250	1.257	1.260		
I	6.490	6.510		6.500	6.500	6.500	6.500		
J	0.022	0.042		.032	.032	.032	.032		
K	0.240	0.260		.250	.250	.250	.250		
L	0.107	0.127		.114	.114	.114	.114		
M									
HAAS Section									
AA	2.152	2.172		2.163	2.163	2.163	2.163		
AB	2.340	2.360		2.357	2.357	2.357	2.357		
AC	3.550	3.560		3.558	3.553	3.555	3.555		
AD	3.770	3.790		3.782	3.785	3.782	3.782		
AE	0.065 x 0.315	0.085 x 0.335		.072	.072	.072	.072		
AF	1.42	1.48		1.455	1.443	1.45	1.45		
AG	0.833	0.853		.843	.843	.843	.843		
AH	0.240	0.260		.250	.250	.250	.250		
AI	0.261	0.266		.261	.261	.261	.261		
AJ	0.189	0.194		.189	.189	.189	.189		
AK	1.990	2.010		2.000	2.000	2.000	2.000		
AL	0.625	0.630		.626	.626	.626	.626		
AM	101.75	105.75		103.78	103.63	103.65	103.65		
AN	0.053	0.073		.063	.063	.063	.063		
AO	0.926	0.946		.930	.930	.930	.930		
Ensure that Ø0.625" bore is perpendicular to 1.764" bore within 0.005"									
Accept/Reject				001	003	004	007		

Measured by: <u>S.F.</u>	Audited by: <u>J.L.</u>
Date: <u>07/02/11</u> / <u>08/02/11</u>	Date: <u>08/02/11</u>

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	
C	06.11.22	Note added to HAAS section	KJ/JLM	
D	07.04.16	Dimsheet updated per Dwg Rev. B	KJ/JLM	

DART AEROSPACE LTD	Work Order: 33471
Description: Support	Part Number: D2896-1
Inspection Dwg: D2896 Rev. B	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev B/DSK080 Rev A and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				5	6	7	8		
Lathe Section									
A	3.480	3.485		3.485	3.483	3.485	3.483		
B	3.990	4.010		3.990	3.997	3.995	4.000		
C	3.825	3.845		3.831	3.830	3.831	3.830		
D	0.718	0.738		.724	.723	.721	.729		
E	0.090	0.110		.105	.103	.103	.098		
F	3.705	3.725		3.713	3.714	3.715	3.715		
G	1.360	1.380		1.370	1.370	1.370	1.370		
H	1.250	1.260		1.254	1.257	1.260	1.258		
I	6.490	6.510		6.500	6.500	6.500	6.500		
J	0.022	0.042		.032	.032	.032	.031		
K	0.240	0.260		.250	.250	.250	.250		
L	0.107	0.127		.119	.119	.114	.115		
M									
HAAS Section									
AA	2.152	2.172		2.162	2.162	2.162	2.162		
AB	2.340	2.360		2.353	2.357	2.347	2.357		
AC	3.550	3.560		3.552	3.553	3.550	3.560		
AD	3.770	3.790		3.775	3.774	3.777	3.782		
AE	0.065 x 0.315	0.085 x 0.335		0.071 x .315	0.071 x .325	0.071 x .315	.072		
AF	1.42	1.48		1.447	1.445	1.448	1.45		
AG	0.833	0.853		.843	.845	.842	.843		
AH	0.240	0.260		.250	.250	.250	.250		
AI	0.261	0.266		.261	.261	.263	.261		
AJ	0.189	0.194		.189	.189	.191	.189		
AK	1.990	2.010		1.995	1.997	2.000	2.000		
AL	0.625	0.630		.625	.626	.625	.626		
AM	101.75	105.75		103.65	103.65	103.64	103.65		
AN	0.053	0.073		.063	.063	.068	.063		
AO	0.926	0.946		.940	.940	.940	.940		
Ensure that Ø0.625" bore is perpendicular to 1.764" bore within 0.005"									
Accept/Reject				.003	.0025/.0025	.001	.001		

Measured by: <i>SP</i>
Date: <i>07/07/30</i>

Audited by: <i>J.</i>
Date: <i>08/02/11</i>

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	
C	06.11.22	Note added to HAAS section	KJ/JLM	
D	07.04.16	Dimsheet updated per Dwg Rev. B	KJ/JLM	

DART AEROSPACE LTD		Work Order:	33471
Description: Support		Part Number:	D2896-1
Inspection Dwg: D2896 Rev. B		Page 1 of 1	

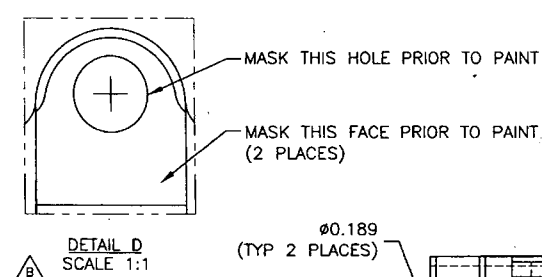
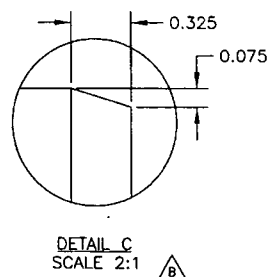
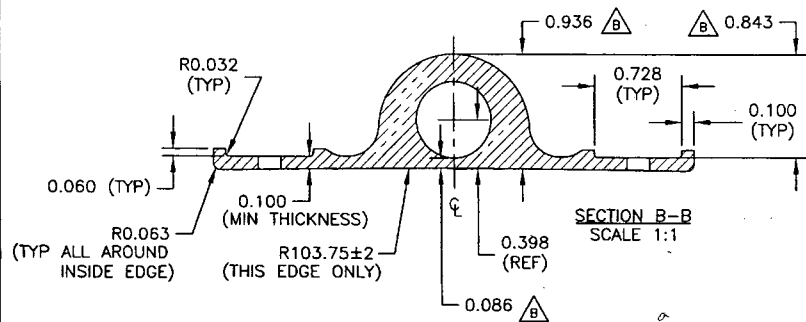
Inspect dimensions highlighted on inspection sheet drawing D2896 Rev B/DSK080 Rev A and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				98	2	3	4		
Lathe Section									
A	3.480	3.485		3.484	3.484	3.484	3.485		
B	3.990	4.010		4.000	4.001	4.001	4.001		
C	3.825	3.845		3.838	3.835	3.840	3.840		
D	0.718	0.738		.727	.725	.724	.724		
E	0.090	0.110		.099	.105	.104	.104		
F	3.705	3.725		3.718	3.715	3.723	3.723		
G	1.360	1.380		1.370	1.370	1.370	1.370		
H	1.250	1.260		1.259	1.259	1.260	1.259		
I	6.490	6.510		6.500	6.500	6.500	6.500		
J	0.022	0.042		.031	.032	.032	.032		
K	0.240	0.260		.260	.260	.260	.260		
L	0.107	0.127		.114	.114	.115	.115		
M									
HAAS Section									
AA	2.152	2.172		2.162	2.162	2.162	2.162		
AB	2.340	2.360		2.357	2.357	2.357	2.357		
AC	3.550	3.560		3.554	3.554	3.554	3.554		
AD	3.770	3.790		3.780	3.780	3.780	3.780		
AE	0.065 x 0.315	0.085 x 0.335		.072	.072	.072	.072		
AF	1.42	1.48		1.45	1.45	1.45	1.45		
AG	0.833	0.853		.843	.843	.843	.843		
AH	0.240	0.260		.250	.250	.250	.250		
AI	0.261	0.266		.261	.261	.261	.261		
AJ	0.189	0.194		.189	.189	.189	.189		
AK	1.990	2.010		2.000	2.000	2.000	2.000		
AL	0.625	0.630		.626	.626	.626	.626		
AM	101.75	105.75		103.65	103.65	103.65	103.65		
AN	0.053	0.073		.063	.063	.063	.063		
AO	0.926	0.946		.930	.930	.930	.930		
Ensure that Ø0.625" bore is perpendicular to 1.764" bore within 0.005"									
Accept/Reject				002	001	001	002		

Measured by:	J.P. 1236
Date:	07/07/30

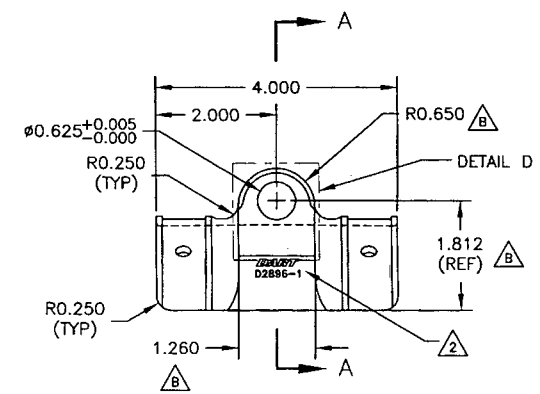
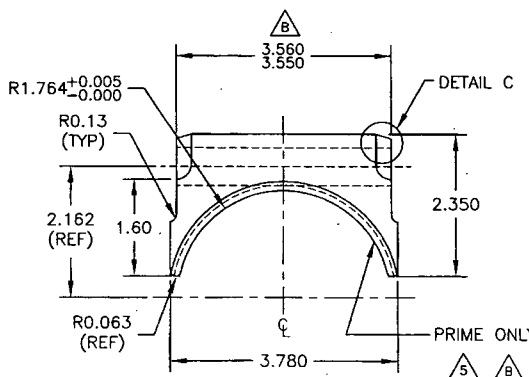
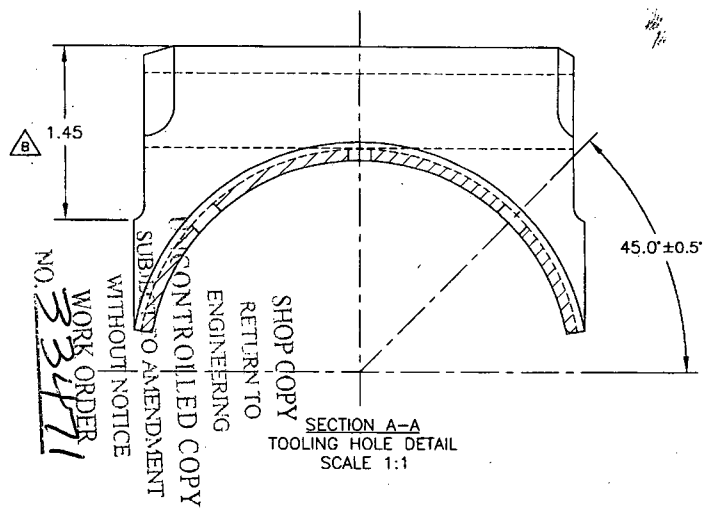
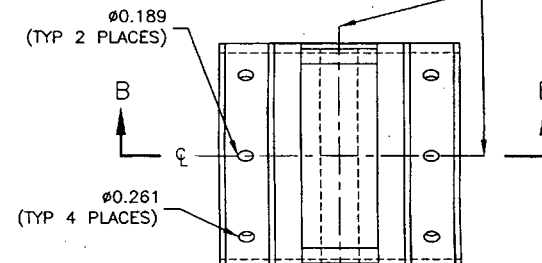
Audited by:	J.L.
Date:	08/02/11

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	
C	06.11.22	Note added to HAAS section	KJ/JLM	
D	07.04.16	Dimsheet updated per Dwg Rev. B	KJ/JLM	



RELEASED
67.04.12.04
PER B-N 946

HOLES WITHIN 0.005 OVER ENTIRE LENGTH



D2896-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRc)
- 2) IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA
WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) FINISH: ~~POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3~~
PRIME INSIDE SURFACE AS SHOWN PER DART QSI 005 4.2 (B)
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES

D2896-1

N/A 08.12.11

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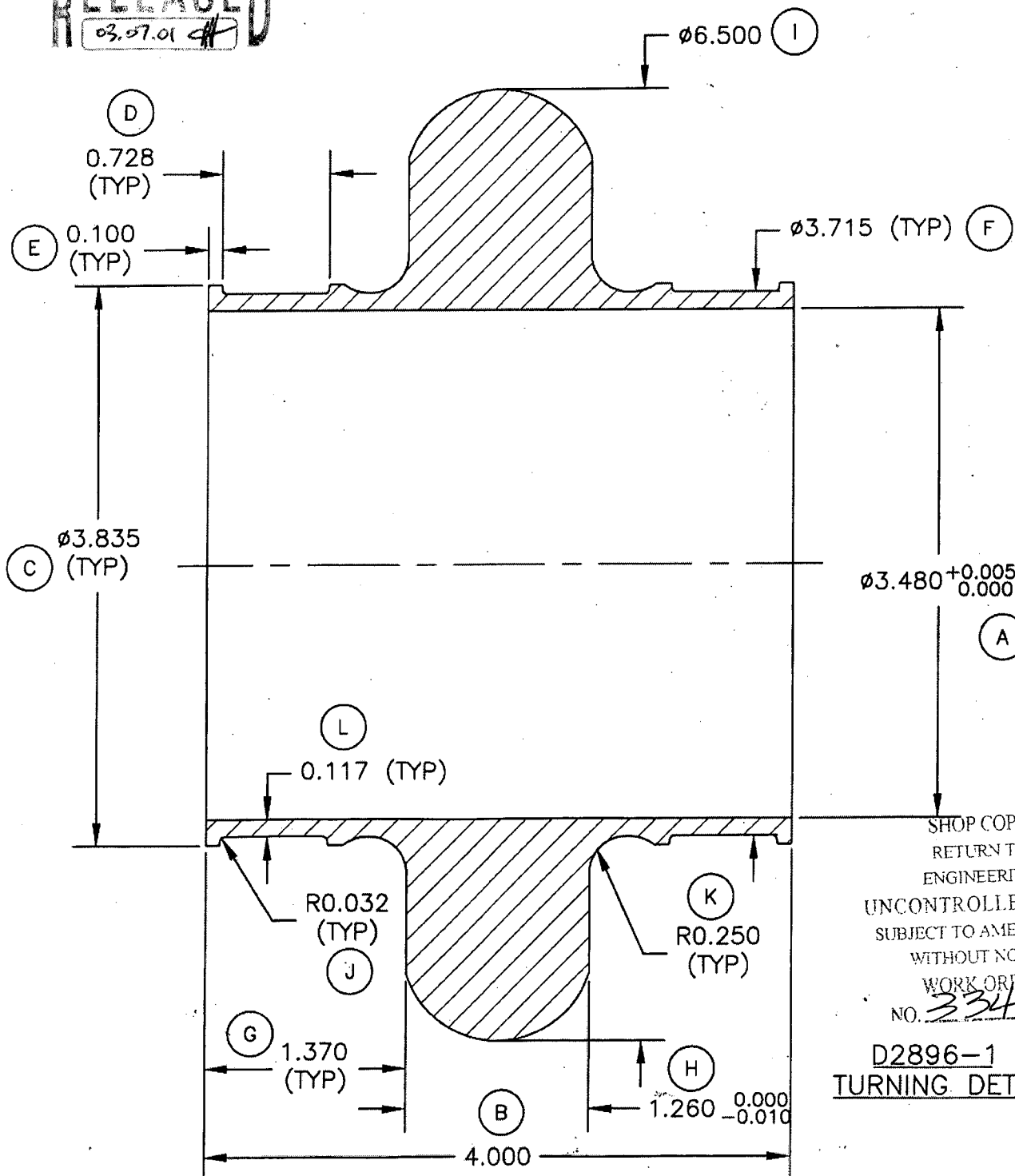
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B	07.03.19	INCORP. A1-A4, FINISHING NOTES
A	01.10.19	NEW ISSUE
DESIGN	GP	DRAWN BY AH
CHECKED	HA	APPROVED
DATE	07.03.19	TITLE SUPPORT
DRAWING NO. D2896		REV. B SHEET 1 OF 1
DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA		SCALE 1:2



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSK 080	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2896-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01 [Signature]



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33471

D2896-1
TURNING DETAIL

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SYRACUSE
NEW YORK 13201

CERTIFICATE OF TEST

S O L D	A M CASTLE, INC	S H I P	A M CASTLE, INC	OUR ORDER NO
	3400 N WOLF RD		26800 MILES RD	PS-11165-7-C
T O	FRANKLIN PARK, IL 60131	T O	BEDFORD HEIGHTS OH 44146	DATE 06/12/07

CUSTOMER ORDER # & DATE 10-30882	CUSTOMER REQ. #	DISTRICT B PARSONS	SHIPPED FROM SYRACUSE
-------------------------------------	-----------------	-----------------------	--------------------------

DESCRIPTION OF MATERIAL

SIZE

CRU 17-4PH RT A IAC 15003 6.500 RD
 AMC-1174-02 REV 26 ASME-SA564-04ED T630 ASTM-A564-04 T630
 AMS-2303E AMS-5643Q (EX SURF) AISI 630 UNS-S17400

HEAT NO.

CHEMICAL ANALYSIS

HEAT NO.	C	MN	P	S	SI	NI	CR	MO	CU	CB	TA
A18938	.045	.36	.030	.020	.53	4.09	15.40	.13	3.12	.28	.010

CASTLE METALS CORP.
 DATE RCVD 6/25/07
 IAC 15003
 APPROVED BY lc

QUANTITY

HEAT NO.

MECHANICAL PROPERTIES

5818 # A18938 TENSILE PSI YLD. 2X PSI XELONG4D RED/AREAX HARDNESS
 BHN 346/ 363

CAPABILITY PHYSICALS AFTER 900 DEG. F. - 1 HR. AIRCOOL:
 204,150 179,610 12.9 48.2 BHN 415

MACRO TEST OK
 FERRITE 1 %
 MAGNIFLUX F/8 = 0/0

REDUCTION RATIO: 7.6:1

MATERIAL SOLUTION TREATED AT 1900 DEG. F. HELD 3 HRS 30 MINS AT TEMPERATURE -
 AIRCOOLED.

CRUCIBLE MATERIALS CORP. VENDOR #18610.

MATERIAL INGOT CAST.

NAFTA - YES

MATERIAL FREE FROM MERCURY CONTAMINATION AT TIME OF SHIPMENT

NO WELD REPAIR PERFORMED

MATERIAL MELTED IN U.S.A.

THANK YOU FOR SELECTING A QUALITY PRODUCT

MANUFACTURED BY THE EMPLOYEES OF CRUCIBLE SPECIALTY METALS VB

SWORN TO AND SUBSCRIBED BEFORE ME THIS

____ DAY OF _____, 20

NOTARY PUBLIC

VICKY L. BENEDICT - QUALITY ASSURANCE REPRESENTATIVE

CERTIFIED
 BY: 23 L. Benedict

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED IN ACCORDANCE
 WITH ABOVE SPECIFICATIONS AND IS IN CONFORMANCE WITH THE
 SPECIFICATION REQUIREMENTS.

CRUCIBLE MATERIALS CORPORATION
 ACTING BY AND THROUGH ITS SPECIALTY METALS DIVISION

QUALITY ASSURANCE REPRESENTATIVE

IV#31-



Métaux Castle

A.M. CASTLE & Co. (Canada) Inc.

JUL. 2007

554350

VO. REQUISITION CLIENT-CUSTOMER REQUISITION NO.

NO. COM. CLIENT-CUST. ORD. NO.

COMPTÉ-ACCT.

VEND. SLS

TERR. EXPÉDIE PAR-SHIP VIA

4152

91037

200

40

TRUCK

ACHETEUR-PURCHASING AGENT

TELEPHONE

H/C TAXE

NO. COM ORD

REGION LIVRAISON-DEL ZONE

F.A.B.-F.O.B.

BILL

NO. FEVILLE/EMBALLAGE-B/L NUMB

CHANTAL

613 632-3336

9 0

1

C/C

PREPAID

VIVRE A-SHIP TO:

VENDU A-SOLD TO:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

INFORMATION CRÉDIT-CREDIT INFORMATION

ROUTE

10-NL-07

30-NL-07

31-NL-07

INSTRUCTIONS/LIVRAISON-DELIVERY

ING-057919

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

DESCRIPTION - ITEM 1

6.5000 RD 17CR-4NI RT SOL TREATED COND A STNLS 4.10"
GOLD

QTE/UNITE COM.-ORDERED

PCES/COM-ORD.

POIDS COM.-WT. ORDE

12 PCS

PCS

4

BALLOTS-BUNDLES

PCES/PD EXP. SHP.

POIDS EXP.-WT. SHIPPE

1

12

50/48

CERTIFICATE OF CONFORMANCE

A.M. Castle & Co. certifies that the material(s) supplied under this document will meet and conform to the specifications of the product(s) described hereon.

A.M. Castle & Co. (Canada) Inc.

INSTRUCTIONS

TOL + 1/8" - 0

PRIOR DIST/ORD: 10 341889

COULÉE INFO-HEAT INFO QTE-QTY

A18738 ✓

WEIGHT FOR SHIPPING PURPOSES ONLY. SEE INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF MATERIAL AND, IF CHECKED, TEST REPORTS.



FORME-SHAPE I.A.C.

1500

117.180FT

INSTRUCTIONS (CONT'D.)

12x4^{3/16}"

N2

DESCRIPTION - ITEM 2

TERMS AND CONDITIONS
OF SALE

SEE DISCLAIMERS AND LIMITATIONS
ON THE REVERSE SIDE

INSTRUCTIONS

1 SKID

COULÉE INFO-HEAT INFO QTE-QTY

QTE/UNITE COM.-ORDERED

PCES/COM-ORD.

POIDS COM.-WT. ORDE

BALLOTS-BUNDLES

PCES/PD EXP. SHP.

POIDS EXP.-WT. SHIPPE

FORME-SHAPE I.A.C.

INSTRUCTIONS (CONT'D.)

DESCRIPTION - ITEM 3

ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN 10 DAYS WHEN CREDIT IS REQUESTED.

INSTRUCTIONS

COULÉE INFO-HEAT INFO QTE-QTY

QTE/UNITE COM.-ORDERED

PCES/COM-ORD.

POIDS COM.-WT. ORDE

BALLOTS-BUNDLES

PCES/PD EXP. SHP.

POIDS EXP.-WT. SHIPPE

FORME-SHAPE I.A.C.

INSTRUCTIONS (CONT'D.)

NOM (LETRE MOULEE)-NAME (PRINT ONLY)

RECU PAR-RECEIVED BY

DATE RECU-
DATE RECEIVED

FEVILLE D'EMBALLAGE - PACKING S